
RAMTEC



FANUC

M-1iA CERT Cart Pill Sorting Demo Procedures

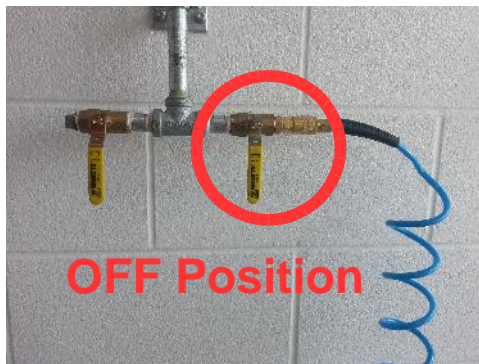
Version 1.0

To start the Pill Sorting Demo:

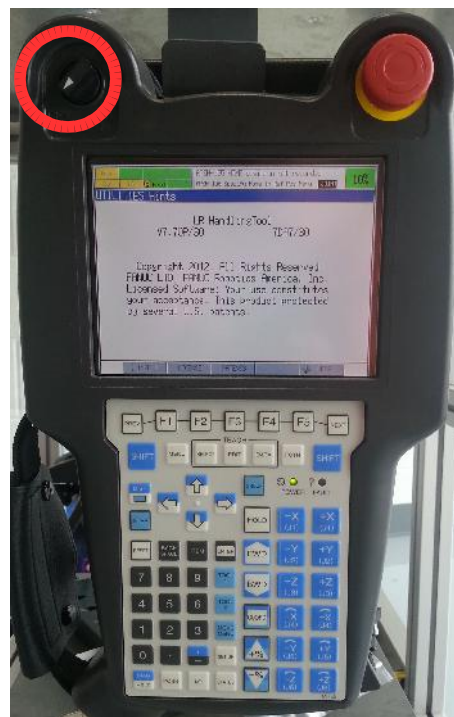
- 1) Turn on the power on the Robot Controller located on the bottom of the Cart



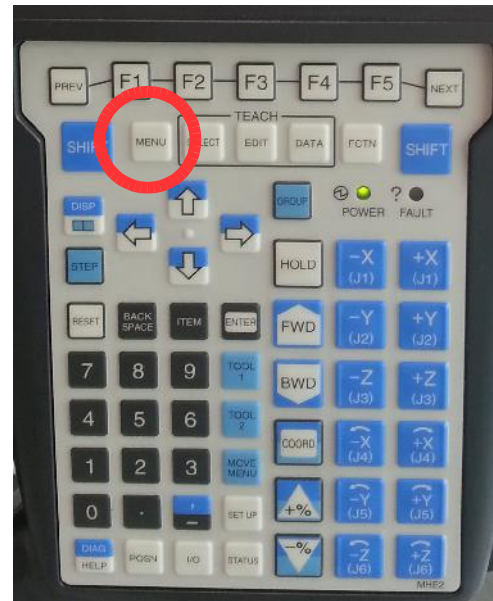
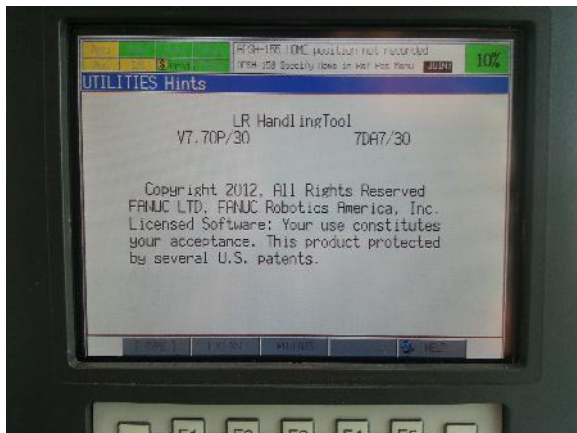
- 2) Turn on the air supply located on the wall



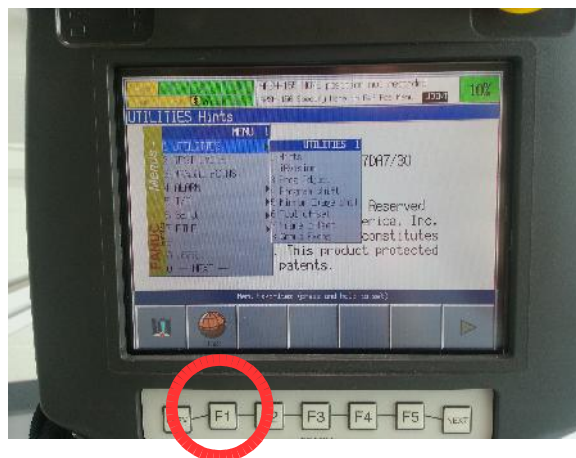
- 3) Verify that the Teach Pendant is in the **OFF** position and the Robot Controller is in **AUTO** mode



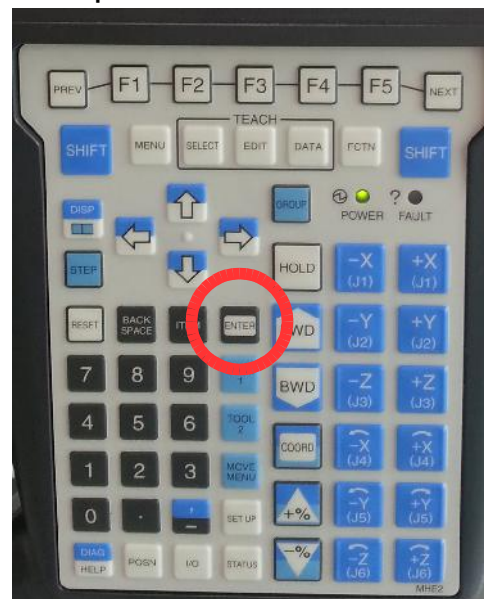
- 4) Once the Teach Pendant is booted up to the home screen, press the **MENU** button on the Teach Pendant



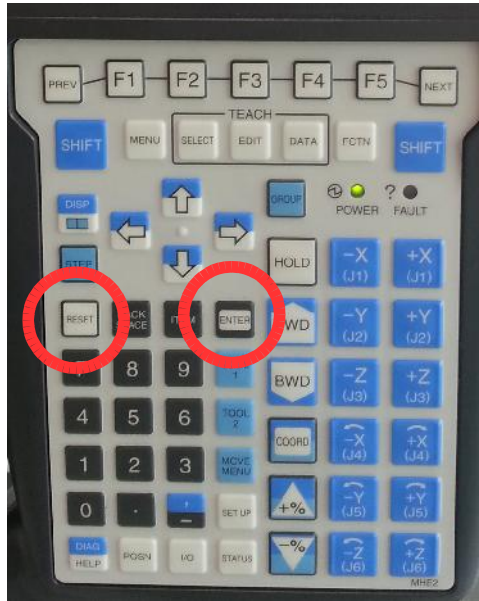
- 5) Press **F1** to select **START**



- 6) Make sure the red box is around **START** and press the **ENTER** button

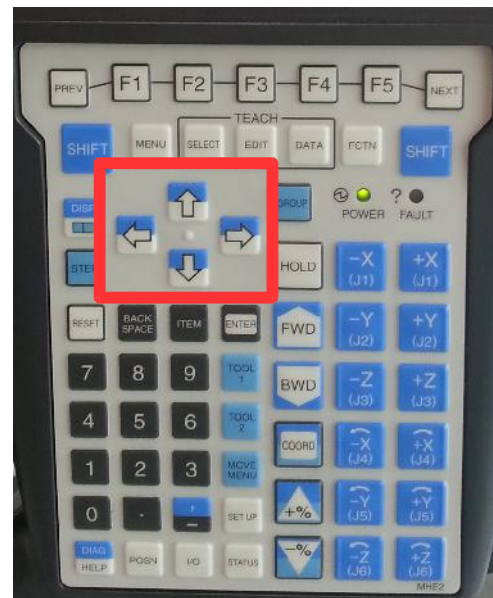


- 7) Robot Cycle should start, if not, press **RESET** on the Teach Pendant and then **ENTER**

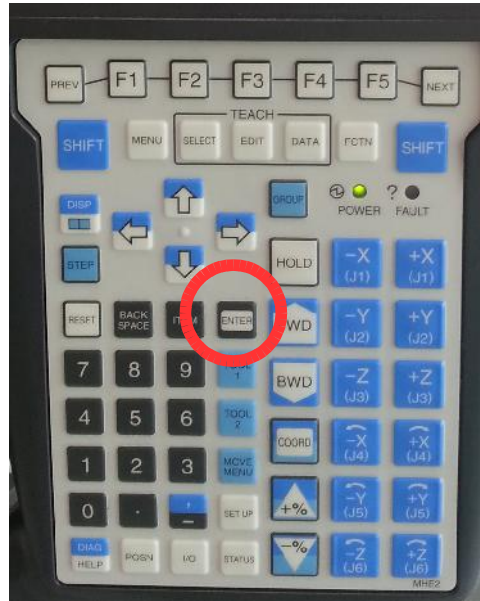


To stop the Pill Sorting Demo:

- 1) From the Cycle Menu Screen, using the arrows on the Teach Pendant, navigate The red box so that it is around **CYCLE STOP**



2) Press the **ENTER** button on the Teach Pendant, this will tell the Robot that once The cycle has completed to stop, the Robot will not stop right away

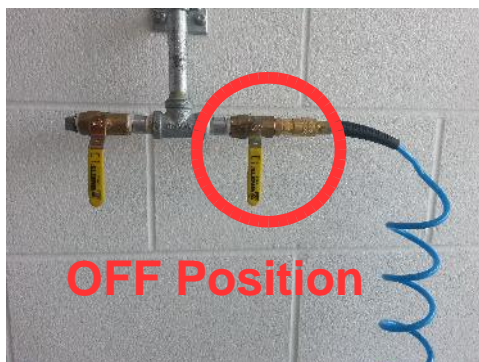


3.1) To restart the demo, repeat step 5 of the starting procedure

3.2) If not restarting, it is now safe to power down the Robot Controller

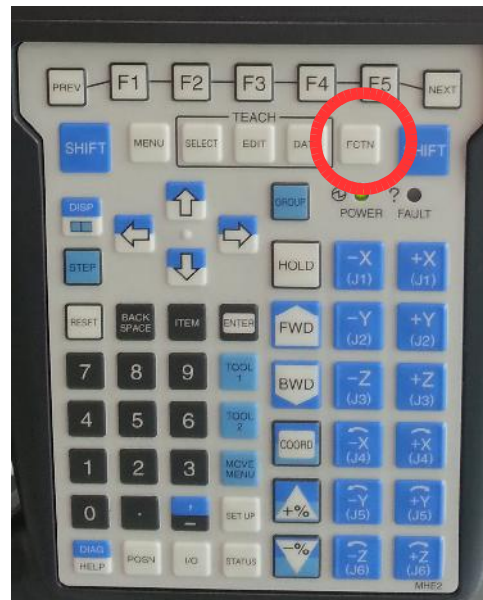
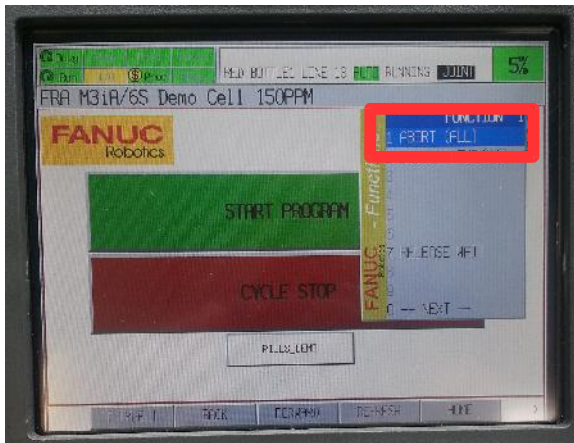


4) Turn off the air supply located on the wall

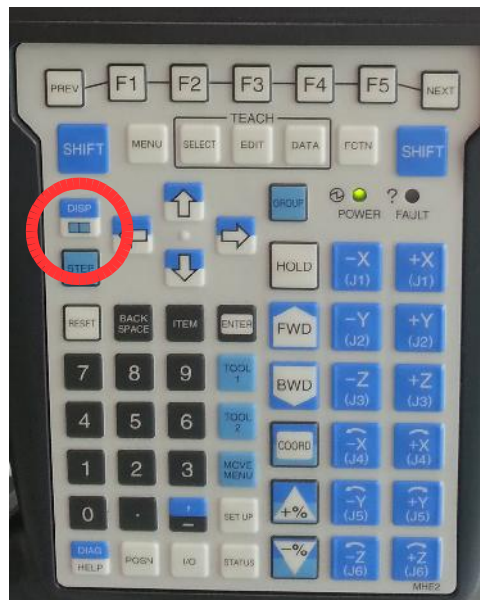


To clear a fault:

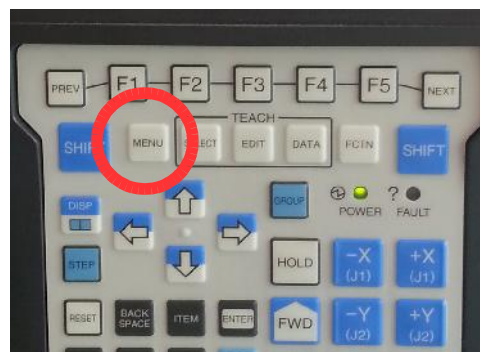
- 1) Press the **FCTN** button and select **ABORT (ALL)**



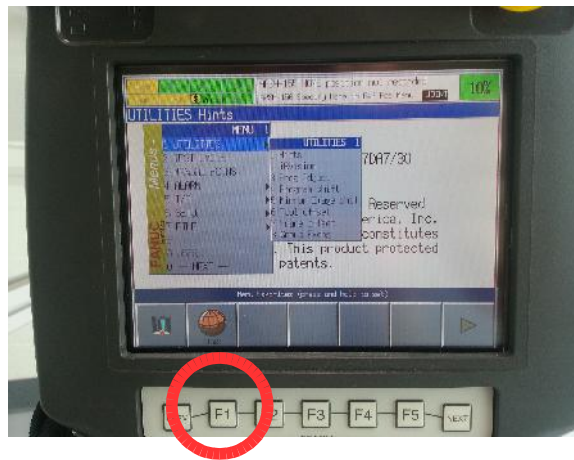
- 2) Press the **RESET** button on the Teach Pendant



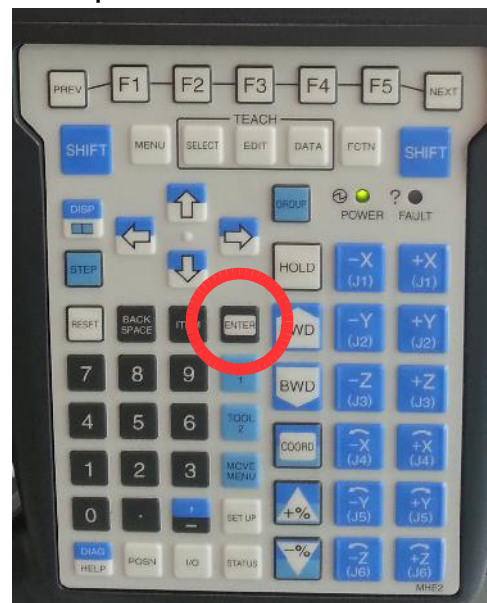
- 3) Press the **MENU** button on the Teach Pendant



4) Press **F1** to select **START**



5) Make sure the red box is around **START** and press the **ENTER** button



6) Robot Cycle should start, if not, press **RESET** on the Teach Pendant and then **ENTER**

